



Hi-Tec Oil Traders Pty Ltd ABN 28 053 837 362

5 Tarlington Place Smithfield NSW 2164

Correspondence: P.O Box 322 Castle Hill NSW 1765

Ph: 1300 796 009 | Fax: (02) 9604 1611 | Email: hitecoils@hi-tecoils.com.au

www.hi-tecoils.com.au

SAFETY DATA SHEET

Page 1 of 10

Issue Date: 14 December 2021

Synthetic PAG Machine Oils 150-220

Version: 2

Product Identifier:

Synthetic PAG Machine Oils 150-220

1. COMPANY DETAILS AND PRODUCT IDENTIFICATION

COMPANY:	Hi-Tec Oil Traders Pty Ltd. (ABN 28 053 837 362)
ADDRESS:	PO Box 322 Castle Hill NSW 1765 5 Tarlington Place, Smithfield NSW 2164
TELEPHONE NUMBER:	1300 796 009
FAX NUMBER:	(02) 9604 1611
EMERGENCY TELEPHONE NUMBER:	1300 796 009
PRODUCT NAME:	Synthetic PAG Machine Oils 150 & 220
OTHER NAMES:	None
MANUFACTURER'S PRODUCT CODE:	HI6-2630, 2631
USE:	Synthetic PAG industrial gear lubricant
ADDITIONAL INFORMATION:	Refer to Product Information Sheet for additional information
OTHER INFORMATION:	Visit our website: www.hi-tecoils.com.au Email: hitecoils@hi-tecoils.com.au

2. HAZARDS IDENTIFICATION

HAZARD CLASSIFICATION:	NON-HAZARDOUS NON-DANGEROUS GOODS Hazard classification according to GHS Classification. Dangerous goods classification according to Australian Dangerous Goods Code.
SIGNAL WORD (S):	None
IRRITANCY OF PRODUCT:	Not classified as an irritant.
SENSITISATION OF PRODUCT:	Not known to be a sensitiser.
TERATOGENICITY:	No teratogenic effects known.
OTHER INFORMATION:	Used oils may contain harmful impurities that have accumulated during use. The concentration of such impurities will depend on use and they may present risks to health and environment on disposal. All used oils should be handled with caution and skin contact avoided as far as possible.



AUSTRALIAN FAMILY OWNED SINCE 1989





Hi-Tec Oil Traders Pty Ltd ABN 28 053 837 362

5 Tarlington Place Smithfield NSW 2164

Correspondence: P.O Box 322 Castle Hill NSW 1765

Ph: 1300 796 009 | Fax: (02) 9604 1611 | Email: hitecoils@hi-tecoils.com.au

www.hi-tecoils.com.au

SAFETY DATA SHEET

Page 2 of 10

Issue Date: 14 December 2021

Synthetic PAG Machine Oils 150-220

Version: 2

3. IDENTIFICATION / COMPOSITION OF INGREDIENTS

CHEMICAL CHARACTERISTICS: Liquid

INGREDIENTS:-

CHEMICAL ENTITY:	CAS No.	PROPORTION
Blend of polyalkylene glycol and additives	Confidential	To 100%

OTHER INFORMATION: The petroleum oils in this product contain less than 3% DMSO extract as measured by IP 346 test method.

4. FIRST AID MEASURES

HEALTH EFFECTS

GENERAL INFORMATION: Not expected to be health hazard when used under normal conditions.

SWALLOWED: If a large quantity is ingested seek immediate medical attention. Give water to drink. DO NOT induce vomiting. If vomiting occurs get immediate medical attention due to aspiration into lungs risk.

EYE: Immediately irrigate with copious amounts of water for at least 15 minutes. Eyelids to be held open. In all cases of eye contamination it is a sensible precaution to seek medical advice.

SKIN: Remove contaminated clothing and wash skin thoroughly with plenty of soap and water. High pressure injection through the skin requires **URGENT** medical attention for possible incision, irrigation and/or debridement. Contact with molten material will require treatment by a physician for burns (Do not remove material).

INHALED: Remove victim from exposure to fresh air – avoid becoming a casualty. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist. If breathing laboured and patient cyanotic (blue), ensure airways are clear and have qualified person give oxygen through face mask. If breathing has stopped apply artificial respiration at once. In the event of cardiac arrest, apply external cardiac massage and seek urgent medical aid.

FIRST AID FACILITIES: Normal washroom facilities are generally suitable. Ensure an eye wash station and safety shower is available and ready for use.

ADVICE TO DOCTOR: Treat symptomatically.

OTHER INFORMATION: Keep water and mild soap near work site.



AUSTRALIAN FAMILY OWNED SINCE 1989





SAFETY DATA SHEET

Page 3 of 10

Issue Date: 14 December 2021

Synthetic PAG Machine Oils 150-220

Version: 2

5. FIRE FIGHTING MEASURES

FIRE/EXPLOSION HAZARD

HAZARDS OF USE/STORAGE:

This product is combustible if preheated.

HAZARDS FROM COMBUSTION PRODUCTS:

Combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds.

FIRE-FIGHTING RECOMMENDATIONS:

If safe to do so, remove containers from path of fire. Keep storage tanks, pipelines, containers, fire exposed surfaces, etc. cool with water spray. Avoid spreading liquid and fire by water flooding.

PRECAUTION:

Do not use water jet. Water may cause splattering.

SUITABLE EXTINGUISHING MEDIA:

Use water spray or fog, foam, carbon dioxide, dry chemical or sand.

PROTECTIVE MEASURES:

Fire fighters should wear self-contained breathing apparatus if risk of exposure to products of combustion.

REACTIVITY:

May react with strong oxidising agents.

6. ACCIDENTAL RELEASE MEASURES

SPILLS & DISPOSAL:

Slippery when spilt. Avoid accidents, clean up immediately.

CLEAN-UP PROCEDURE - SMALL SPILLS (20L or less): Absorb or contain liquid with sand, earth or spill control material. Shovel up using non-sparking tools and place in a sound labelled sealable container for subsequent safe disposal. Place leaking containers in a sound labelled drum. Scrub contaminated surfaces with detergent solution. Retain washings as contaminated waste.

CLEAN-UP PROCEDURES - LARGE SPILLS (Greater than 20L): Transfer to a sound labelled, sealable container for product recovery or safe disposal. Treat residues as for small spills.

PERSONAL PRECAUTIONS: Extinguish naked flames. Remove ignition sources. No smoking. Avoid sparks. Take precautionary measures against static discharges. Avoid contact with skin, eyes and clothing. Evacuate the area of non-essential personnel. Shut off leaks, if possible without personal risk. Do not breathe vapours. Ventilate contaminated area thoroughly. Dispose of according to local regulations.



Hi-Tec Oil Traders Pty Ltd ABN 28 053 837 362

5 Tarlington Place Smithfield NSW 2164

Correspondence: P.O Box 322 Castle Hill NSW 1765

Ph: 1300 796 009 | Fax: (02) 9604 1611 | Email: hitecoils@hi-tecoils.com.au

www.hi-tecoils.com.au

SAFETY DATA SHEET

Page 4 of 10

Issue Date: 14 December 2021

Synthetic PAG Machine Oils 150-220

Version: 2

6. ACCIDENTAL RELEASE MEASURES (CONT)

OTHER INFORMATION:

PROCEDURES IN CASES OF LEAKAGE OR BREAKAGE: Stop the source of the leak or release and contain spill if possible. Ventilate area. Use respirator and protective clothing outlined in this MSDS. Cover spill with inert absorbent earth. Use a stiff brush to mix thoroughly. Sweep up and place in a sound labelled disposable container. Scrub contaminated area with detergent and water using a stiff brush. Pick up liquid with additional absorbent material and place in a sound labelled disposable container. Prevent contamination of groundwater or surface water.

7. HANDLING AND STORAGE

GENERAL PRECAUTIONS:

Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols. Properly dispose of any contaminated rags or claining materials in order to prevent fires.

PRECAUTIONS FOR SAFE HANDLING:

Avoid prolonged or repeated contact with skin. Avoid inhaling vapour and/or mists. When handling product in drums, safety footwear should be worn and proper handling equipment should be used. Prevent spillages. Ensure the appropriate personal protective equipment is used when handling this product. Ensure high level of personal hygiene is maintained when using this product. That is; always wash hands before eating, drinking smoking or using the toilet.

SAFE STORAGE CONDITIONS:

Keep containers closed at all times. Store in a cool place out of direct sunlight. Store away from oxidising agents. Check containers regularly for leaks. Storage temperature 0-50°C.

RECOMMENDED MATERIALS:

For containers or container linings, use mild steel or high density polyethylene. Polyethylene containers should not be exposed to high temperatures because of possible risk of distortion.

UNSUITABLE MATERIALS:

PVC

CORROSIVENESS:

Not corrosive.

STORAGE REGULATIONS:

Store in a well ventilated place away from ignition sources, oxidising agents, foodstuffs and clothing.
Keep containers closed when not in use.
Refer to AS 1940 – The Storage and Handling of Flammable Liquids, and NOHSC: 1015 – National Standard for Storage and Handling of Workplace Dangerous Goods for further information.



AUSTRALIAN FAMILY OWNED SINCE 1989





SAFETY DATA SHEET

Page 5 of 10

Issue Date: 14 December 2021

Synthetic PAG Machine Oils 150-220

Version: 2

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

NATIONAL EXPOSURE STANDARDS:

No exposure standard has been established for this product. NOHSC Exposure Standard: Oil mists – time weighted average (TWA) 5 mg/m³ is recommended.

OTHER EXPOSURE INFORMATION:

Exposure Standard means the average concentration of a particular substance in the worker's breathing zone, exposure to which, according to current knowledge, should not cause adverse health effects nor cause undue discomfort to nearly all workers. It can be of three forms; time-weighted average (TWA), peak limitation, or short term exposure limit (STEL).

ENGINEERING CONTROLS:

Maintain concentration below recommended exposure limit. Special ventilation is not normally required. However, in the operation of certain equipment or at elevated temperatures mists or vapour may be generated and localised exhaust ventilation should be provided to maintain airborne concentration levels below the exposure standard or the Manufacturer's recommended exposure standard.

RESPIRATORY PROTECTION:

A respirator is not normally required. Airborne concentrations should be kept at lowest level possible. If vapours, mists or dusts are generated and the recommended exposure limit for the product is exceeded, use appropriate AS/NZS 1715/1716 approved half –face filter respirator suitable for organic vapours or air supplied respirator are worn. Air supplied respirators should always be worn when the airborne concentration of the contaminant or the oxygen content of the air is unknown

EYE PROTECTION:

Safety glasses, goggles or face shield as appropriate.

HAND PROTECTION:

Wear gloves of impervious material such as PVC, neoprene or nitrile gloves.

FOOTWEAR:

Enclosed footwear.

BODY PROTECTION:

Overalls or similar protective apparel.

**THERMAL HAZARDS MONITORING:
METHODS**

Not applicable. Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.

HYGIENE MEASURES:

Always wash hands before eating, drinking, smoking or using the toilet. If contamination occurs, change clothing. Launder contaminated clothing before reuse. Discard internally contaminated gloves.

SPECIAL PROTECTIVE MEASURES:

The product will not burn unless preheated. Isolate from sources of heat, naked flames or sparks.



Hi-Tec Oil Traders Pty Ltd ABN 28 053 837 362

5 Tarlington Place Smithfield NSW 2164

Correspondence: P.O Box 322 Castle Hill NSW 1765

Ph: 1300 796 009 | Fax: (02) 9604 1611 | Email: hitecoils@hi-tecoils.com.au

www.hi-tecoils.com.au

SAFETY DATA SHEET

Page 6 of 10

Issue Date: 14 December 2021

Synthetic PAG Machine Oils 150-220

Version: 2

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM:	Liquid
APPEARANCE:	Clear liquid.
COLOUR:	Amber
ODOUR:	Slightly hydrocarbon
POUR POINT (ASTM D-97):	-39°C
MELTING POINT:	Not available
BOILING POINT:	>280°C
DENSITY @ 15.6°C (kg/L):	1.074 – 1.076 typical
FLASHPOINT (ASTM D-92), Open Cup:	>278°C
FLAMMABILITY LIMITS -LOWER:	Approximately 1%
FLAMMABILITY LIMITS -UPPER:	Approximately 10%
FLAMMABILITY:	Data not available
SOLUBILITY IN WATER:	Negligible
VAPOUR PRESSURE:	<0.5 kPa @20°C
VAPOUR DENSITY (Air = 1):	Greater than 1.0
VISCOSITY @ 40 °C (mm ² /s):	Approximately 136 and 222
AUTO-IGNITION TEMPERATURE:	Greater than 320°C
DECOMPOSITON TEMPERATURE:	Data not available
EXPLOSION PROPERTIES:	Not considered an explosion risk under normal conditions of use.
OTHER INFORMATION:	These physical data and other properties do not constitute a specification.



AUSTRALIAN FAMILY OWNED SINCE 1989





Hi-Tec Oil Traders Pty Ltd ABN 28 053 837 362

5 Tarlington Place Smithfield NSW 2164

Correspondence: P.O Box 322 Castle Hill NSW 1765

Ph: 1300 796 009 | Fax: (02) 9604 1611 | Email: hitecoils@hi-tecoils.com.au

www.hi-tecoils.com.au

SAFETY DATA SHEET

Page 7 of 10

Issue Date: 14 December 2021

Synthetic PAG Machine Oils 150-220

Version: 2

10. STABILITY AND REACTIVITY

CHEMICAL STABILITY:	Stable under normal conditions of use.
CONDITIONS TO AVOID:	Heat, direct sunlight, open flames or other sources of ignition.
INCOMPATIBLE MATERIALS:	Strong oxidising agents.
HAZARDOUS REACTIONS:	Will react with strong oxidising agents.
HAZARDOUS POLYMERISATION:	Will not occur.
HAZARDOUS DECOMPOSITION PRODUCTS:	Material does not decompose at ambient temperatures.

11. TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

ACUTE TOXICITY – ORAL	Expected to be low toxicity: LD50 > 5000 mg/kg, Rat
ACUTE TOXICITY – DERMAL	Expected to be low toxicity: LD50 > 5000 mg/kg, Rat
ACUTE TOXICITY – INHALATION	Not considered to be an inhalation hazard under normal conditions of use.
SKIN CORROSION/IRRITATION	Slightly irritating. Prolonged or repeated skin contact without proper cleaning can clog the pores of the skin resulting in disorders such as oil acne/folliculitis.
SERIOUS EYE DAMAGE/IRRITATION	Expected to be slightly irritating.
RESPIRATORY IRRITATION	Inhalation of vapours or mists may cause irritation.
RESPIRATORY SENSITISATION	Based on available data the classification criteria are not met.
RESPIRATORY/SKIN SENSITISATION	Not expected to be a skin sensitiser.
ASPIRATION HAZARD	Not expected to be an aspiration hazard.
GERM CELL MUTAGENICITY	Not expected to be a germ cell mutagen.
CARCINOGENICITY	Not expected to cause cancer.



AUSTRALIAN FAMILY OWNED SINCE 1989





Hi-Tec Oil Traders Pty Ltd ABN 28 053 837 362

5 Tarlington Place Smithfield NSW 2164

Correspondence: P.O Box 322 Castle Hill NSW 1765

Ph: 1300 796 009 | Fax: (02) 9604 1611 | Email: hitecoils@hi-tecoils.com.au

www.hi-tecoils.com.au

SAFETY DATA SHEET

Page 8 of 10

Issue Date: 14 December 2021

Synthetic PAG Machine Oils 150-220

Version: 2

11. TOXICOLOGICAL INFORMATION (CONT)

REPRODUCTIVE TOXICITY:

Not expected to be a hazard.

**SPECIFIC TARGET ORGAN:
TOXICITY (STOT)**

Single exposure - Not expected to be a hazard.
Repeated exposure - Not expected to be a hazard.

ADDITIONAL INFORMATION:

Used oils may contain harmful impurities that have accumulated during use. The concentration of such impurities will depend on use and they may present risks to health and the environment on disposal. All used oil should be handled with caution and skin contact avoided as far as possible.

12. ECOLOGICAL INFORMATION

ECOTOXICITY:

Data have not been determined specifically for this product. Information given is based on knowledge of the components and the ecotoxicity of similar products.

ACUTE ECOTOXICITY:

Poorly soluble mixture. May cause physical fouling of aquatic organisms. Expected to be practically non toxic: LL/EL/IL50 > 100mg/l (to aquatic organisms) (LL/EL50 expressed as the nominal amount of product required to prepare aqueous test extract).

MICROORGANISMS:

Data not available.

MOBILITY:

Liquid under most environmental conditions. Sinks in water. If it enters soil, it will absorb to soil particles and will not be mobile.

BIODEGRADATION:

Base oil component expected to be persistent. Major constituents are expected to be inherently biodegradable, but the product contains components that may persist in the environment.

BIOACCUMULATION POTENTIAL:

Product is a mixture of non-volatile components, which are not expected to be released to air in any significant quantities, photochemical ozone creation potential or global warming potential.

13. DISPOSAL CONSIDERATIONS

DISPOSAL CONSIDERATIONS:

Dispose of according to federal, E.P.A. and state regulations.



AUSTRALIAN FAMILY OWNED SINCE 1989





Hi-Tec Oil Traders Pty Ltd ABN 28 053 837 362

5 Tarlington Place Smithfield NSW 2164

Correspondence: P.O Box 322 Castle Hill NSW 1765

Ph: 1300 796 009 | Fax: (02) 9604 1611 | Email: hitecoils@hi-tecoils.com.au

www.hi-tecoils.com.au

SAFETY DATA SHEET

Page 9 of 10

Issue Date: 14 December 2021

Synthetic PAG Machine Oils 150-220

Version: 2

14. TRANSPORT INFORMATION

ROAD & RAIL TRANSPORT:
ADG REQUIREMENT

Not classified as a Dangerous Good according to the Australian Code for the Transport of Dangerous Goods by Road and Rail.

MARITIME TRANSPORT:
IMO/IMDG REQUIREMENT

Not classified as a Dangerous Good according to the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

AIR TRANSPORT:
ICAO/IATA REQUIREMENT

Not classified as a Dangerous Good according to the criteria of the International Maritime Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

15. REGULATORY INFORMATION

POISON SCHEDULE:

Not scheduled.

PACKING & LABELLING:

No special packaging or labelling requirements.

AUSTRALIAN INVENTORY STATUS:

All components are listed or exempted.

16. OTHER INFORMATION

CONTACT PERSON/POINT: General Manager 1300 796 009

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for any modified or altered versions.

If you are an employer it is your duty to tell your employees, and any others that may be affected, of any hazards described in this sheet and of any precautions that should be taken.

Safety Data Sheets are updated frequently. Please ensure you have a current copy.



AUSTRALIAN FAMILY OWNED SINCE 1989





Hi-Tec Oil Traders Pty Ltd ABN 28 053 837 362

5 Tarlington Place Smithfield NSW 2164

Correspondence: P.O Box 322 Castle Hill NSW 1765

Ph: 1300 796 009 | **Fax:** (02) 9604 1611 | **Email:** hitecoils@hi-tecoils.com.au

www.hi-tecoils.com.au

SAFETY DATA SHEET

Page 10 of 10

Issue Date: 14 December 2021

Synthetic PAG Machine Oils 150-220

Version: 2

16. OTHER INFORMATION (CONT)

- LITERATURE REFERENCES:
- * NOHSC: 2011 National Code of Practice for the preparation of Material Safety Data Sheets.
 - * Safe Work Australia: 2016 Preparation of Safety Data Sheets for Hazardous Chemicals
 - * NOHSC: 1008 Approved Criteria for Classifying Hazardous Substances.
 - * NOHSC: 10005 List of Designated Hazardous Substances.
 - * NOHSC: 1005 Control of Workplace Hazardous Substances, National Code of Practice.
 - * NOHSC: 2007 Control of Workplace Hazardous Substances, National Code of Practice.
 - * NOHSC: 1003 Exposure Standards for Atmospheric Contaminants in the Occupational Environment, National Exposure Standards.
 - * NOHSC: 3008 Exposure Standards for Atmospheric Contaminants in the Occupational Environment, Guidance Note.
 - * NOHSC: 1015 Storage and Handling of Workplace Dangerous Goods, National Standard.
 - * NOHSC: 2017 Storage and Handling of Workplace Dangerous Goods, National Code of Practice.
 - * SUSDP: Standard for the Uniform Scheduling of Drugs and Poisons
 - * ADG: Australian Dangerous Goods Code
 - * MSDS of component materials.

LAST CHANGE: Supersedes document issued: 25 January 2017.
Reason/s for revision: Minor editorial changes to comply with GHS requirements.

MR122141/1

END OF SDS



AUSTRALIAN FAMILY OWNED SINCE 1989

